



WORKPLACE RISK ASSESSMENT SYSTEM

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Risk Assessment Details ID: RA_SCELSE_119357 Rev No: 1  Draft ID: 0 			
User's School/ Department/ Student Activity Group:	Singapore Centre for Environmental Life Sciences Engineering	Project Title:	Use of Critical Point Dryer and Sputter Coater for SEM sample preparation
Workplace:	Singapore Centre for Environmental Life Sciences Engineering	Other workplace:	-
Location:	SBS-B3n-27S	Conducted By:	Foo Yong Hwee(YHFOO);Radek Machan(RADEK.MACHAN)
Approved By:	Peter Torok (PETER.TOROK@ntu.edu.sg)	Submitted By/Submitted Date:	Foo Yong Hwee/31-Oct-23
Approved Date:	31-Oct-23	Next Review Date:	30-Oct-26
Status:	Approved	Comments:	-

1. Hazard Identification					2. Risk Evaluation				3. Risk Control			
1a.	1b.	1c.	1d.	1e.	2a.	2b.	2c.	2d.	3a.	3b.	3c.	3d.
No.	Work Activity	Hazard	Sub Hazard	Possible Accident/III Health & Person-at-Risk	Existing Risk Control	S	L	R	Additional Risk Control	S	L	R
1	Turning on the CO2 and argon tank for the critical point dryer and sputter coater respectively	Physical	Others:Heavy cylinder may topple and injure user or others nearby	Others:Bodily injuries	-Cylinders are secured in an upright position onto the cylinder wall bracket with chains.	3	1	3	NA			
		Chemical	Others:Gas leak from	Others:Gas inhalation may cause nausea,	-The designated laboratories used to store	4	1	4	NA			

			cylinder and equipment	dizziness, asphyxiation, and other symptoms	<p>compressed gas cylinders have gas detectors and alarm systems installed to detect gas leaks (e.g., LPG, oxygen, carbon dioxide, etc...).</p> <p>-Laboratories are designed to operate with single-pass 8 ACH and 20 ACH, respectively, to ensure that they are well-ventilated and minimize the accumulation of hazardous substances (including inert gases).</p> <p>-User shall conduct a visual inspection to check for corrosion, damaged valve and evidence of tampering on the cylinder, as well as the connecting hose on the gas delivery system.</p>				
2	Usage of the critical point dryer	Electrical	Contact with electrical energy	Electrocution	<p>-Users must complete NTU OHSE eLearning - Basic Safety Training- Electrical Safety" via NTULearn or Workday@NTU.</p> <p>-When handling power socket, ensure that hands are dry.</p>	4	1	4	NA
		Chemical	Flammable	Burns/ scalds	-Volume of ethanol used should be enough	3	1	3	NA

			<p>(~100ml) to submerge the sample in the chamber and not more.</p> <p>-Equipment is nowhere near any heating equipment or open flame.</p> <p>-Proper PPE such as gloves and lab coat must be worn when handling sample.</p>				
Chemical	Others:CO2 leak from equipment	Others:Gas inhalation may cause nausea, dizziness, asphyxiation, and other symptoms	<p>-Users must check that the lid to the chamber is closed properly and no sound of gas leaking can be heard.</p> <p>-There is also a sensor to check if the lid is closed properly.</p> <p>-The designated laboratories have gas detectors and alarm systems installed to detect CO2 gas leaks.</p> <p>-Laboratories are designed to operate with single-pass 8 ACH and 20 ACH, respectively, to ensure that they are well-ventilated and minimize the accumulation of hazardous substances (including inert gases).</p>	4	1	4	NA

3	Usage of the sputter coater	Electrical	Contact with electrical energy	Electrocution	<p>-Users must complete NTU OHSE eLearning - Basic Safety Training- Electrical Safety" via NTULearn or Workday@NTU.</p> <p>-When handling power socket, ensure that hands are dry.</p>	4	1	4	NA
		Chemical	Others:Contact with platinum coating	Others:Platinum may cause a skin allergy	<p>-Sputter coating is contained within the equipment and the amount used is very minimal (typically 4 nm coating).</p> <p>-Proper PPE such as gloves and lab coat must be worn when handling coated sample.</p>	1	1	1	NA